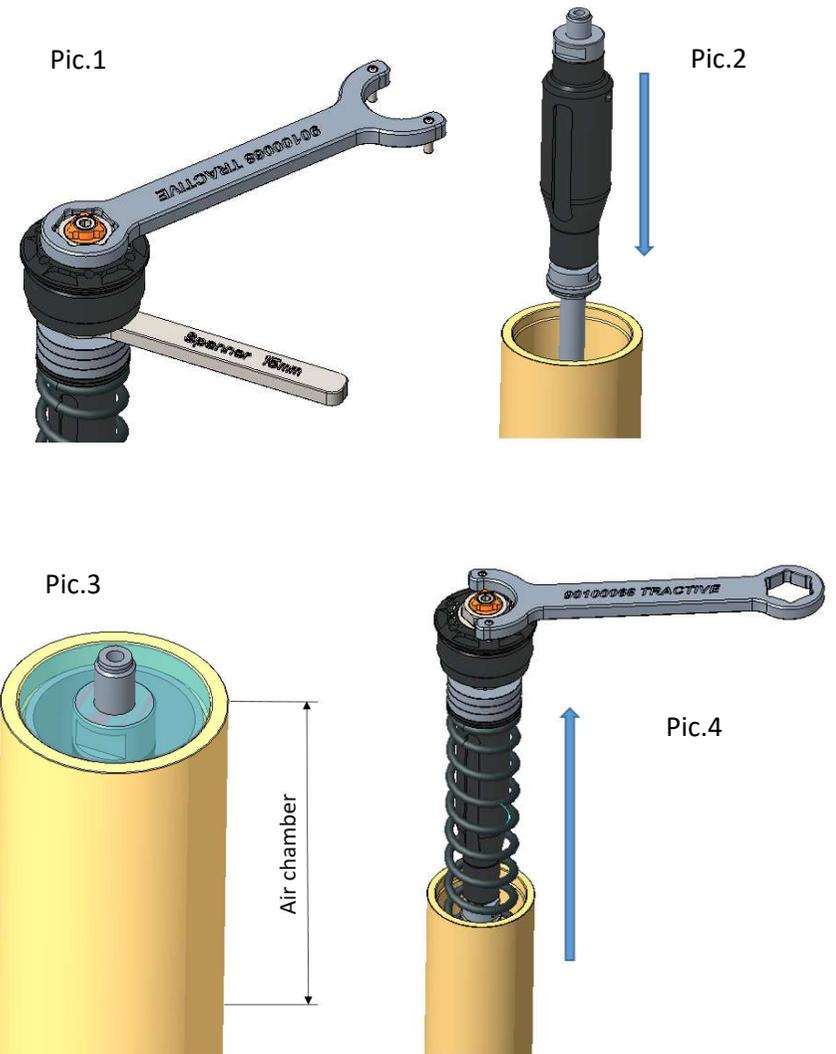


# HOW TO INSTALL

- 1) Lift the motorcycle so that the front wheel is off the ground.
- 2) Remove the wheel, fender, brakes etc.
- 3) Unscrew the lower bolt in the axle clamp a turn and secure it again only hand tight to prevent an oil leak.
- 4) Open the screwcap on top of the fork legs and remove the spring. Remove the lower bolt and pull the cartridge out.
- 5) Poor all oil out. Let it leak for 30 minutes. And move the inner and outer tube back and forth to release the last remaining oil.
- 6) Put the REB cartridge in the right leg and the COM cartridge in the left leg.
- 7) Remove spring and screw cap (if mounted) from the cartridge using spanner 15 and tool 90100068. See picture 1.
- 8) Put the cartridge in the leg and mount it with the standard M10x1 Bolt
- 9) Fill the fork with front fork oil SAE15. Air chamber as mentioned in the set-up page. During filling also move the inner and outer tube back and forth to fill also the space between the bearings.
- 10) Very important is to set the air chamber with the fork compressed and also with compressed piston rod.
- 11) See picture 3.
- 12) Air chamber is measured from the top inner\* tube (to the oil level).  
\* inner tube is longer then outer tube
- 13) Put the springs back and screw the correct caps back on using the same tools. Don't forget to put the needle back when removed
- 14) Same process with the other leg.
- 15) Mount the screwcap in the outer tube with tool 90100068
- 16) See picture 4.



## SET –UP

### TracTive recommendations:

#### 35HO23-D5322-TR

Spring preload COM leg : 15 +12 /-0 mm

Spring preload REB leg : 15 +12 /-0 mm

Compression damping : 10 clicks

Rebound damping : 10 clicks

Air chamber street : 120 mm

Air chamber off-road : 110 mm

#### 35HO23-D5323-TR

Spring preload COM leg : 15 +12 /-0 mm

Spring preload REB leg : 15 +12 /-0 mm

Compression damping : 10 clicks

Rebound damping : 10 clicks

Air chamber : 100 mm

Air chamber off-road : 95 mm

#### 35HO23-D5324-TR

Spring preload COM leg : 12 +12 /-0 mm

Spring preload REB leg : 12 +12 /-0 mm

Compression damping : 10 clicks

Rebound damping : 10 clicks

Air chamber : 115 mm

Air chamber off-road : 110 mm

Read more about how to set up the vehicle and how to adjust the adjusters correctly in the TracTive Owner's manual



## Mounting Instructions

Model : HONDA TRANSALP 2023- STD(D5322)  
: HONDA TRANSALP 2023- -25 (D5323)  
: HONDA TRANSALP 2023- +25 (D5324)

Part no. : 35HO23-D5322-TR  
: 35HO23-D5323-TR  
: 35HO23-D5324-TR

**\*Part numbers with TR(XX) suffix only differ in color\***

**Instruction:90030435 / A**

**Before installing this product, read the TracTive Owner's manual!**

TracTive Suspension B.V. cannot be held responsible for any damage to the shock absorber, vehicle, other property or injury to persons, if the instructions for installing and maintenance are not followed exactly. No guarantee can be given for the performance and reliability if these instructions are not followed.